



LINK-PIPE[®]

INC.

Manufacturer of No-Dig Pipe Repair Products

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Installation Tips *E-301 Epoxy*

1. Check all the equipment and make sure everything is ready before you start mixing the EPOXY (Fig. 1). Better to have a simple rehearsal. As soon as you start mixing the epoxy, you have only about 20 minutes working time. So no time should be wasted.
2. Place the felt with the PVC skin side down on a plastic sheet as shown on Fig. 1 (the plastic sheet is provided in the package).



Figure 1

3. Use the entire E-301 EPOXY in the package except 6 oz for later lubricating (see Section 6.).
4. Mix the E-301 EPOXY (Part A) with all the HARDENER (Part B) by pouring B into A (Fig. 2) and shaking the bottle completely.

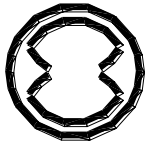


Figure 2



Figure 3

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5. Immediately pour the mixture onto the felt. With the paint roller provided, work the EPOXY into the felt evenly from corner to corner (Fig. 3).
6. Turn the soaked felt over. The PVC skin is up now. Paint a thin layer of EPOXY mixture as the lubricant on the skin of the felt and also under the overlap end of the white foam. Then place the sleeve on the soaked felt (Fig. 4).



Figure 4

7. Wrap the soaked felt around the sleeve and use the rubber bands to hold the felt.
8. Insert and install the sleeve ASAP.

Note: INSTALL THE SLEEVE WITH 40-45 PSI FOR 24" SLEEVES AND 45-50 PSI FOR 16" SLEEVES

For more information, please call Lembit (Lem) Maimets or Danny Gan at 1-800-265-5696.